



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D5616-1

Job Sheet 204362



Part No: D5616-1

Job Qty: 2 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/9/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 12/13/19

Type: Stock

Description:

Note: DWG D5616 REV.B IPP REV.A NEW ISSUE 18/11/01 JFS VERIFIED BY:DD/IPP Rev.B 19.11.21 drawing revision DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier    | Sign-off    |
|-------|-------------------------------|-------|------------|----------|--------------------|---------|------------------------|-------------|
| 100   | Purchasing                    | 2 pcs | 12/13/19   | 12/13/19 | 0.00               | 0.00    | Purchasing - 1         | DEC 16 2019 |
|       | DAS 13 9-89                   |       |            |          |                    |         | Purchasing - 2         |             |
|       | PO HB 045256                  |       |            |          | x2                 |         | Purchasing - 3         |             |
| 110   | Packaging 2-1 - Receive - B4B | 2 pcs | 12/13/19   | 12/13/19 | 0.00               | 0.00    | Packaging 2 - 1 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 2 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 3 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 5 - B4B  | DEC 16 2019 |
|       |                               |       |            |          |                    |         | Packaging 2 - 4 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 6 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 7 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 8 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 9 - B4B  |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 10 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 11 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 12 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 13 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 14 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 15 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 16 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 17 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 18 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 19 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 20 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 21 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 22 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 23 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 24 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 25 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 26 - B4B |             |
|       |                               |       |            |          |                    |         | Packaging 2 - 27 - B4B |             |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S240793



Part: D5616-1

Job No: 204362

Serial No/Batch: S240793

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/16/19

Plex 12/9/19 7:39 AM Dart.Lavoie.Chantal

|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  |                        |                |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------|------------------|------------------|------------------------|----------------|--|--|
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 28 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 29 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 30 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 31 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 32 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 33 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 34 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 35 - B4B |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 2 - 36 - B4B |                |  |  |
| 120 QC 6                                                                                                                                                                                                                                                                                                               | 2 pcs                 | 12/13/19        | 0.00 0.00        |                  | QC 6 - 9               | DAS            |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | QC 6 - 68              | JAN 14 2020 68 |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | QC 6 - 61              | 9-89           |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | QC 6 - 40              |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | QC 6 - 81              |                |  |  |
| 130 Packaging 3-1 - Stock - B4B                                                                                                                                                                                                                                                                                        | 2 pcs                 | 12/13/19        | 0.00 0.00        |                  | Packaging 3 - 1 - B4B  |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 3 - 2 - B4B  |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 3 - 3 - B4B  |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 3 - 4 - B4B  | CL             |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | Packaging 3 - 5 - B4B  |                |  |  |
| 140 QC 21 - SA                                                                                                                                                                                                                                                                                                         | 2 pcs                 | 12/13/19        | 0.00 0.00        |                  | QC 21 - SA - 21        |                |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | QC 21 - SA - 70        | DAS            |  |  |
|                                                                                                                                                                                                                                                                                                                        |                       |                 |                  |                  | QC 21 - SA - 53        | 21             |  |  |
| Part Op 100 - Issue P/O: _____ McMaster Carr Material release note required<br>Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs<br>120 - QC6- All purchased or subcontracted products<br>130 - Identify as per dwg & Stock Location: <i>11/1/19</i><br>140 - QC21- Final Inspection - Work Order Release |                       |                 |                  |                  |                        | JAN 15 2020    |  |  |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                         |                       |                 |                  |                  |                        |                |  |  |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                     | <b>Component Name</b> | <b>Quantity</b> | <b>Operation</b> | <b>Container</b> |                        |                |  |  |
| 5462K64                                                                                                                                                                                                                                                                                                                | Clamp                 | 2 Ea (1 ea)     | 100-Purchasing   |                  | S240784                |                |  |  |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                 |                       |                 |                  |                  |                        |                |  |  |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                       | <b>Component Part</b> | <b>Required</b> | <b>Inventory</b> | <b>Allocated</b> |                        |                |  |  |
| 100-Purchasing                                                                                                                                                                                                                                                                                                         | 5462K64               | 2               | 5                | 0                |                        |                |  |  |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                             |                       |                 |                  |                  |                        |                |  |  |
| Specifications could not be found.                                                                                                                                                                                                                                                                                     |                       |                 |                  |                  |                        |                |  |  |

Plex 12/9/19 7:39 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB045256



**Supplier:** MAI001-VC  
Main Industrial Sales Ltd.  
1475, Tessier  
Hawkesbury  
ON  
K6A 3S6 Canada  
Phone: 613 632 3595  
Fax: 613 632 0262

**Attention:** Bourgon, Rachelle

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB045256  
**PO Date:** 11/28/19  
**Due Date:** 12/11/19  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
Phone: 613-623-5200 Ext: 242  
Fax: 613-632-1053  
clavoie@dartaero.com

**Via:** Ground  
**Pymt Terms:** Net 60  
**Freight Terms:**  
**Special Comments:**

### Items

| Line Item           | Job | Part       | Drawing      | Supplier Part No | Description        | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|---------------------|-----|------------|--------------|------------------|--------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                   |     | 18-G949197 | D5616 REV. B |                  | Clamp              | Firmed | -       | 12/11/19 | 38 Ea          | 0 Ea              | 38 Ea   | \$14.25/Ea       | \$541.50       |
|                     |     |            |              |                  | wo 203906          | X38    | -       |          |                |                   |         |                  |                |
|                     |     |            |              |                  | wo 204362          | Firmed | -       | 12/13/19 | 2 Ea           | 0 Ea              | 2 Ea    | \$14.25/Ea       | \$28.50        |
| <b>Sub Total:</b>   |     |            |              |                  |                    |        |         |          | 40             | 0                 | 40      |                  | \$570.00       |
| 2                   |     | 0127161    |              | 0-10X200HB109    | Hex Head Cap Screw | Firmed | -       | 12/11/19 | 50 Ea          | 0 Ea              | 50 Ea   | \$2.00/Ea        | \$100.00       |
| <b>Grand Total:</b> |     |            |              |                  |                    |        |         |          |                |                   |         |                  | \$670.00       |

### Order Notes

Procurement Quality Clauses  
A005 RIGHT OF ENTRY  
A016 PERSONNEL QUALIFICATION  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A032 DOCUMENT SPECIAL REQUIREMENTS  
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS  
A040 NOTIFICATION OF QUALITY ESCAPE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENTS  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 12/9/19 7:40 AM Dart.Lavoie.Chantal

# MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.  
HAWKESBURY ON K6A 3S6  
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262  
sales@mainindustrialsales.com

## Packing Slip

DATE December 12, 2019  
NUMBER 0000243337  
CUSTOMER NO. DART

**BILL TO:**

DART AEROSPACE LTD.  
1270 ABERDEEN ST.  
HAWKESBURY ON K6A 1K7

**SHIP TO:**

DART AEROSPACE LTD.  
1270 ABERDEEN ST.  
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

|                                                                                                           |                    |                   |                  |                     |
|-----------------------------------------------------------------------------------------------------------|--------------------|-------------------|------------------|---------------------|
| <b>P.O. NUMBER</b>                                                                                        | <b>SALESPERSON</b> | <b>ORDER DATE</b> | <b>REQ. DATE</b> | <b>ORDER NUMBER</b> |
| HB045256                                                                                                  | EB                 | 22-Nov-19         |                  | 0000243337          |
| <b>F.O.B.</b>                                                                                             | <b>SHIP VIA</b>    | <b>TERMS</b>      |                  |                     |
| F.O.B. value                                                                                              | OUR TRUCK / LOCAL  | NET 30 DAYS       |                  |                     |
| <b>PART NUMBER</b>                                                                                        | <b>LOCATION</b>    | <b>UOM</b>        | <b>QUANTITY</b>  |                     |
| <b>DESCRIPTION</b>                                                                                        |                    |                   | <b>REQ.</b>      | <b>SHIPPED B.O.</b> |
| 18-G949197<br>91mm - 97mm STAINLESS HEAVY DUTY BOLT CLAMP<br><br>DELIVERY: 3-5 DAYS<br><br>THANKS<br>ERIC |                    | EA                | 2                | 2                   |

**RECEIVED**  
DEC 13 2019  
DART AEROSPACE LTD.